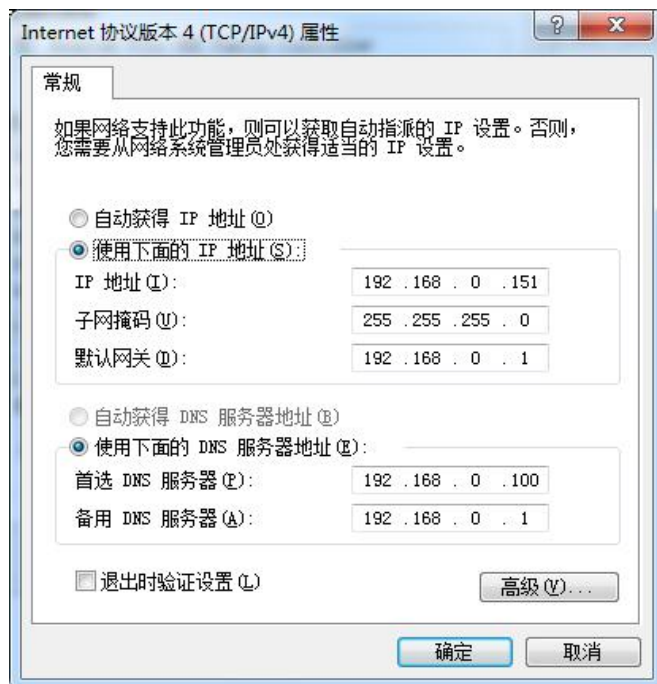


### Fail to login webpage setting of BC-216 or BC-204 solutions:

1, if it is directly connected with computer, then check the computer's IP Settings information, check to see if the subnet mask, default gateway in the same way as the below setting. If not the same then need to be modified

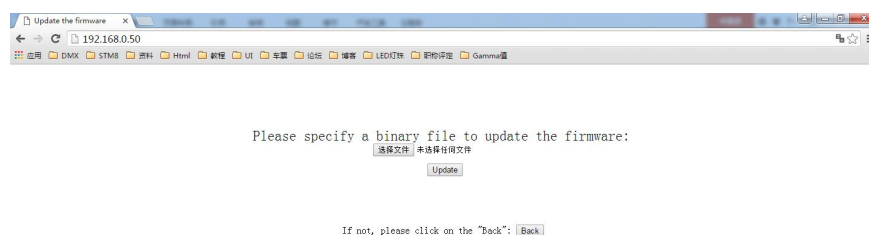


2. if it connects to the router, then set the router IP as 192.168.0.50 then login

3. Check if there is two or more controller use the same IP.

### BC-216 or BC-204 Upgrade error solution

1. power off
2. press MODEL、 + 、 ENTER ,3 keys at the same time
3. power on
4. there will be an IP address on the LCD:192.168.0.50
5. Open the browser, and enter IP192.168.0.50 and enter, you'll see the page:



- Click “choose document”, choose the document you want to update, the suffix is \*.bin, then click update. The waiting status as below:



Ethernet to SPI Controller is restarting, please wait a moment...

- After updated, controller will restart itself. When the progress bar is full, but the webpage didn't jump to login interface, then you need to input IP: 192.168.0.50 manually.

If the update failed, please power off and try again.